Technical Data Sheet

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ERACLENE ®

FB 506

HDPE

High density polyethylene

Eraclene FB 506 is a high density polyethylene resin (HDPE), hexene copolymer, with antioxidants, suitable for blown film extrusion.

Its broad molecular weight distribution and density successfully combine excellent performance at high extrusion rates with high films strength and sealability.

Main Applications

Eraclene FB 506 can be processed either in blend and in coextrusion. It is possible to use it pure for high rigidity grocery sacks and shopping bags. Usage in blend and/or in coextrusion with LDPE and LLDPE is also recommended for high strength thermo-shrinkable film, as well as for hygienic packaging. The excellent balance between drawability and bubble stability makes Eraclene FB 506 the optimum choice for manufacturing of high quality thin films characterized by outstanding mechanical properties.

Main Properties

Resin Properties	**Value**	**Unit**	**Test Method**
Melt Flow Rate (190 °C/2.16 kg)	-	g/10min	ISO 1133
Melt Flow Rate (190 °C/5 kg)	0.8	g/10min	ISO 1133
Melt Flow Rate (190 °C/21.6 kg)	20	g/10min	ISO 1133
Density	0.939	g/cm3	ISO 1183
Melting Point	129	°C	Internal method
Brittleness temperature	<- 60	°C	ASTM D 746
Vicat softening point (1 kg)	119	°C	ISO 306/A

Film Properties *	**Value**	**Unit**	**Test Method**
Tensile stress at yield MD	-	MPa	ISO 527-3
Tensile stress at yield TD	-	MPa	ISO 527-3
Tensile stress at break MD	50	MPa	ISO 527-3
Tensile stress at break TD	50	MPa	ISO 527-3
Elongation at break MD	500	%	ISO 527-3
Elongation at break TD	750	%	ISO 527-3
1% Secant modulus MD	400	MPa	ISO 527-3
1% Secant modulus TD	500	MPa	ISO 527-3
Elmendorf tear resistance MD	15	N/mm	ISO 6383-2
Elmendorf tear resistance TD	180	N/mm	ISO 6383-2
Impact resistance F50 (Dart Drop Test)	120	g	ISO 7765-1/A
Dynamic coefficient of friction (COF)	-	-	ISO 8295
Haze	-	%	ISO 14782
Gloss, 45°	-	%	ASTM D 2457
Recommended film thickness	10 ÷ 50	micron	-

(*) Film properties are typical of blown film extruded at 1:4.5 blow up ratio; 210°C melt temperature, die gap 1.1 mm and thickness 25 µm. Actual properties are typical and may vary depending upon operating conditions and additive package.

Processing notes

Eraclene FB 506 can be processed by using conventional blown film equipment. A mixing screw and a flat or slightly increasing temperature profile, from 190°C to 210°C, are recommended. The best balance between processability and mechanical properties is achieved by using a die gap between
1 mm and 1.3 mm.

Storage and Handling

Eraclene FB 506 is supplied in pellet form. This material may readily be conveyed and bulk fed through equipment designed for conventional pelletised polyethylene resin, provided the equipment is designed to prevent accumulation of the fines and dust particles that are contained in all polyethylene resins. These fines and dust particles can, under certain conditions, pose an explosion hazard. We recommend that the conveying system used be equipped with filters of adequate size, operated and maintained in such a manner to ensure that no leaks develop and earthed adequately. We further recommend that good housekeeping should be practised throughout your facility.
The product should be stored in dry conditions at temperatures below 50°C and protected from sunlight.
Improper storage can initiate degradation which results in odour generation, colour changes and can have negative effects on the physical properties of the product.
Before using this product it is recommended to read and understand the relevant Safety Data Sheet.

Availability

Contact the versalis sales office nearest to you regarding availability and your specific application requirements.

Food Contact Status

Eraclene FB 506 complies with the rules and regulations of the European Union, as well as other countries, regarding the use of plastic materials in food contact applications. Certificates of compliance are available upon request.

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