

ISO Property

INFINO	Grade	LT-1220
	Resin Type	PC

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural or representative color with UV-stabilizer	-	1.19
Melt Flow Index	ISO 1133	300℃, 1.2kg	g/10min	22
Melt Flow Index	ISO 1133	250℃, 10kg	g/10min	40
Mold Shrinkage(MD)	ISO 2577	Flow at 3.2mm(MD)	%	0.5
Mold Shrinkage(TD)	ISO 2577	X-Flow at 3.2mm(TD)	%	0.54
Mechanical				
Tensile Strength at Yield	ISO 527	50mm/min	MPa	64
Tensile Strain at break	ISO 527	50mm/min	%	81
Tensile Modulus	ISO 527	50mm/min	MPa	2100
Tensile Strength at break	ISO 527	50mm/min	MPa	60
Flexural Strength	ISO 178	2mm/min	MPa	92
Flexural Modulus	ISO 178	2mm/min	MPa	2100
Izod Impact Strength (notched)	ISO 180 1A	at 23℃, 4mm	KJ/m ²	59
Charpy Impact Strength (V-notched)	ISO 179 1eA	at 23℃, 4mm	KJ/m ²	77
Rockwell Hardness	ISO 2039-2	R-scale	-	123
Thermal				
Heat Deflection Temperature(Unannealed)	ISO 75-2	1.8MPa, 4.0mm	℃	122
Heat Deflection Temperature(Unannealed)	ISO 75-2	0.45MPa, 4.0mm	℃	135
VICAT Softening Temperature	ISO R 306	B/50	℃	144

1. The value above is the representative value of the NP or representative color and may have deviation. It can only be used for selecting materials.
2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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The last update date : 07/18/2013